

Model SW YORKCALBRO

Description: Tig rod for welding copper, zinc and aluminium alloys, resistant to saltwater corrosion (yorkcalbro).

Applications: saltwater piping.

Mechanical properties:

- Breakage load: 300-350N/mm² (30-35kg/mm²).
- Elastic limit: 110-130N/mm² (11-13kg/mm²).

Welding data:

- Protection gas: argón 99,99%.
- Current: Direct.
- Polarity: negative electrode.
- Intensity: 100-120 amps.
- Voltage: 10-12 volts.