

Model SW 230

Description: semi-hard machineable electrode with basic coating of around 120%. Suitable for part replacements that are to withstand friction, compression and stress. Compact deposit without cracks.

Applications: this electrode is especially suitable for reconstruction work or as a base layer on moulds for foundry work, die cutting tools, pin supports, punches, etc.

Welding intensity: diameter 3.25 > 80-150A / 4.0 > 110-140A / 5.0 > 140-180A.