

Model SW 233

Description: high alloy electrode to repair cutting tools and parts subjected to wear by metal-metal friction.

Applications: cutting tools, punches, pressing matrices, casting, sheet metal cutting blades, lathe and milling tools.

Features:

- Hardness: 60-63 Hrc.

Welding current: alternating / direct electrode(+).

Welding intensity: diameter 2.5 > 80A / 3.25 > 110A / 4.0 > 150A.

Welding positions: flat.