

Model SW 231

Description: high alloy electrode with a content of carbon forming elements for the replacement of parts subjected to severe abrasion and friction, even at high temperatures.

Applications: replacement of elements subjected to severe abrasion, fan blades, buckets, mechanical and mixing scoops, extrusion worming gear, mines, cement works, quarries and, in general, where abrasion resistance is required.

Features:

- Hardness: 60-64 Hrc.

Welding current: alternating / direct electrode(+).

Welding intensity: diameter 3.25 > 30-150A/ 4.0 > 140-190A / 5.0 > 190-250A.

Welding positions: flat.