

## **Model SW 211**

**Description:** electrode with basic coating for bronze-aluminium joining and replacements to 10% and for stable joints between steel and bronze. Recommended for casting replacements, steels and cupric alloys. Excellent weldability, stable arc, little projection, easy removal of waste.

**Applications:** for naval constructions, maritime applications, drinking water plants, the chemical industry, parts of pumps subject to attack by saltwater (propellers, bearings, etc..).

**Welding intensity:** diameter 2.5 > 80-100A/ 3.25 > 90-120A/ 4.0 > 120-140A.