

Model SW 271

Description: basic double-coated alloy electrode, ideal for repair work requiring great resistance and firmness. With excellent weldability and very stable arc.

Applications: general resistance welding; machines, public works, bridges, pressurised containers, badly-prepared seams, thread beadings, etc.

Features:

- Hardness: 60-63 Hrc.

Welding current: alternating/ direct electrode (+).

Welding intensity: diameter 2.5 > 80A/ 3.25 > 110A/ 4.0 > 150A.

Welding positions: flat.